

PETROL CYLINDER COMPONENT TROUBLE TRACER CHART

PISTON PIN SEIZURE

Symptom: Engine noise.

Cause: Lack of lubrication, possibly during initial stages of engine use. Tight small end.

Remedy: Replace damaged components. Ensure that the piston pin has the correct clearance in the small end, or if the pin is anchored in the connecting rod, ensure that the piston is free to articulate about the piston pin. Ensure adequate lubrication of piston and pin. Avoid lengthy periods of low engine speed during the running in period.



EROSION OF PISTON SKIRT ADJACENT TO PISTON PIN HOLE. THE MATERIAL SOMETIMES APPEARS TO HAVE MELTED DAMAGE TO CYLINDER BORE.

Symptom: Engine noise. Oil consumption.

Cause:Foreign matter assembled with piston, in pin bore. Used circlips refitted. Incorrect fitting of circlips. End thrust transmitted via the piston pin from misaligned connecting rod or crankshaft end float.

Remedy: Correct any cylinder bore damage. Check for and correct any connecting rod or small end bush misalignment. Check and correct any connecting rod misalignment or excessive crankshaft end float. Replace piston assembly ensuring that the circlips are correctly located.



HOLE IN PISTON CROWN. CROWN EDGE BURNING.

Symptom: Oil consumption, loss of power.

Cause: Excessive combustion chamber pressure. Over advanced ignition setting. Increased compression ratio.

Remedy: Establish cause, and correct. Replace damaged components.





FRACTURE OF PISTON RING LAND (NOTE FRACTURE ANGLE)

Symptom: Engine noise.

Cause: Foreign matter entering combustion chamber and becoming trapped between piston and cylinder head.

Remedy: Foreign matter entering combustion chamber and becoming trapped between piston and cylinder head.



SEIZURE OR SCUFFING OF PISTON SKIRT THRUST FACE (NON-THRUST FACE REMAINS RELATIVELY UNDAMAGED)

Symptom: Engine noise. Some power loss.

Cause: Oil starvation, possibly during initial use.

Remedy: Check the lubrication system and the cylinder bore and correct as necessary. Replace damaged components. Ensure the complete engine lubrication system is fully primed (oil pump, filter, etc.) before starting engine.



ACCELERATED SIDE FACE WEAR OF TOP COMPRESSION RINGS (OTHER RINGS MAY BE AFFECTED TO A LESSER DEGREE)

Symptom: Oil consumption. Loss of power.

Cause: Liquid fuel degrading lubricant in ring

Remedy: Ensure that fuel mixture is correct, check fuel injection /ecu settings/choke, the air filter is not blocked or choked and that whenever possible the engine, once started from cold, attains full working temperature before being switched off, thus preventing fuel condensing in the cylinders. Do not "Pump" the throttle when the carburettor is fitted with an accelera-

If all rings is any cylinder are affected, check the cylinder honing pattern. Asymmetric or skewed honing may cause rings to rotate rapidly, and accelerate wear.



PISTON RINGS TRAPPED IN THEIR GROOVES. RAPID WEAR OF PISTON RING OUTER SURFACE.

Symptom: Oil consumption. Loss of power. Possible piston seizure.

Cause: High combustion temperature.

Remedy: Ensure ignition settings and spark plugs are correct. Ensure that the induction system is free of air leaks, and that the fuel to air mixture is correct. Replace damaged components.



VERTICAL SCRATCHING OR SCUFFING OF PISTON SKIRT. PISTON RINGS AND CYLINDER BORE MAY ALSO BE DAMAGED BY VERTICAL SCRATCHING.

Symptom: Oil consumption.

Cause: Abrasive matter in engine.

Remedy: Clean and inspect all engine components. Clean all oil-ways. Ensure that air and oil filters are clean and fitted with correct filter elements. Check the integrity of all connections between the air filter and engine. All damaged components should be replaced.



INCORRECT (DIAGONAL) SKIRT CONTACT

Symptom: Oil consumption.

Cause: Bent connecting rod or misaligned small end bush. Excessive crankshaft end float.

Remedy: Check connecting rod, also small end for any misalignment. Check crankshaft end float. Correct as necessary. New piston rings should be fitted.



PISTON SEIZURE. SKIRT CONTACT AREAS MAY APPEAR SMOOTH AND POLISHED.

Symptom: Engine does not develop normal full power. Engine may overheat

Cause: Insufficient piston skirt to cylinder running clearance.

Remedy: Check cylinder bore size and correct if necessary. Ensure efficiency of engine cooling system. Replace damaged components.



















